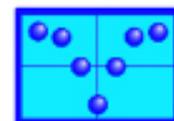
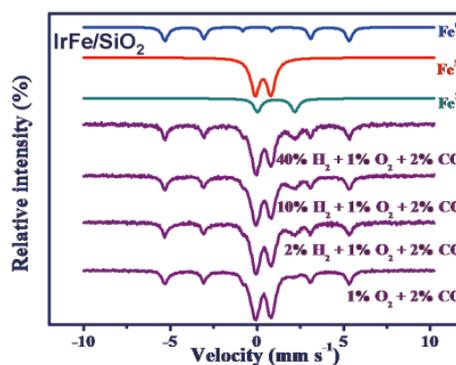
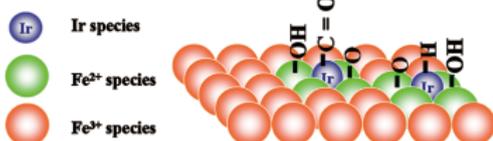
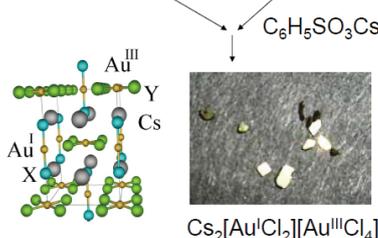
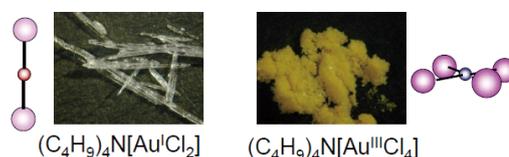
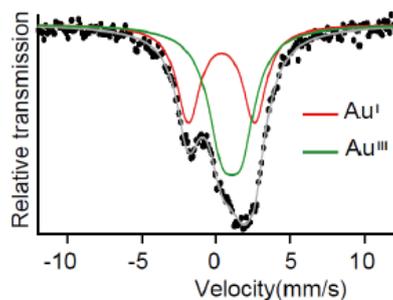
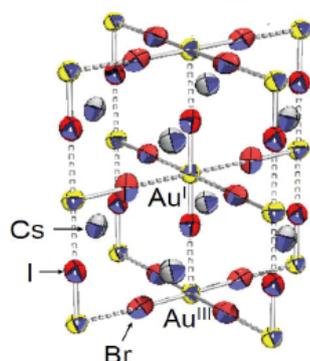
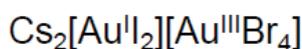
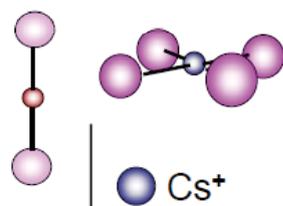
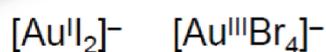


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CHEMICAL APPLICATIONS



Quasi in situ ^{57}Fe Mössbauer spectroscopic study for PROX over IrFe catalyst

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Abstract

By using quasi in situ Mössbauer spectroscopy, the positive effect of iron oxide in the IrFe bimetallic catalysts was investigated for preferential CO oxidation in H_2 -rich conditions (PROX). Quasi in situ Mössbauer spectroscopic studies gave a

clear picture for the distribution of different iron species under different reaction conditions, and determine different iron species both quantitatively and qualitatively, providing important information for a deeper insight into the mechanism of the PROX reaction over the bimetallic catalysts. The results of the Mössbauer studies showed that the amounts of Fe^{2+} species in the IrFe/ SiO_2 bimetallic catalysts increased with the increase of H_2 fraction in the PROX gas mixtures, and this trend was consistent with that of the CO oxidation rate. For the IrFe/ Al_2O_3 bimetallic catalysts, the impregnation sequences during the catalyst preparation process influenced the amounts of the active Fe^{2+} species and the CO oxidation rate increased with the amounts of the active Fe^{2+} species. Both the Mössbauer results on the IrFe/ SiO_2 and IrFe/ Al_2O_3 bimetallic catalysts strongly suggested that the Fe^{2+} is the active site for oxygen activation during the PROX reaction.



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Kuo Liu received her doctorate degree in Industrial Catalysis at Dalian Institute of Chemical Physics. She successfully finished her diploma work in the State Key Laboratory of Catalysis supervised by Prof. Tao Zhang and Prof. Jianyi Shen from Nanjing University. Her PhD thesis focused on the topic: Mechanistic Studies (Mössbauer and kinetic study) on Preferential Oxidation of CO in H_2 -rich Atmosphere (PROX) over IrFe Catalysts. She is now a postdoctoral fellow at Research Center for Eco-Environmental Sciences, Chinese Academy of Sciences, working on the mechanistic study of the selective catalytic reduction of NO_x with NH_3 (NH_3 -SCR) over metal oxide catalysts.

Junhu Wang got his doctorate degree at Toho University in Japan in 2002. He became a Professor in 2008 at Dalian Institute of Chemical Physics, Chinese Academy of Sciences, and he has been granted the outstanding scholarship foundation of CAS (100 Talents Program) for the applications of

in-situ Mössbauer technique in China. He started his Mössbauer study since 1996. His doctoral thesis focused on Mössbauer spectroscopic studies on gadolinium, erbium and neptunium compounds. He has more than 30 published papers and one chapter of book related with Mossbauer studies. His main research area at present includes “development and application of novel catalytic materials” and “in-situ Mössbauer characterization”.

Tao Zhang got his doctorate degree at Dalian Institute of Chemical Physics, Chinese Academy of Sciences in 1989. He became a Professor in 1995, and he is now the Director of Dalian Institute of Chemical Physics. He started his Mössbauer study from 1980s. His doctoral dissertation title was “study of carbon deposition on highly dispersed Pt/ Al_2O_3 and Pt-Sn/ Al_2O_3 catalysts for dehydrogenation of alkanes. He has ever studied in Prof. Frank Berry’s group at the University of Birmingham for one year. His main research area is industrial catalysis at present, including

“catalytic decomposition technology for non-toxic propellants”, “new catalytic materials”, and “environmental catalysts”.

Introduction

Preferential CO oxidation in H₂-rich conditions (PROX) is an effective way to remove CO in the H₂ fuel for polymeric electrolyte membrane fuel cells (PEMFCs). During the past decade, various catalysts for the PROX reaction have been investigated in a wide operational temperature ranged from 80 to 180 °C, and noble metals promoted by a reducible metal oxide are considered as the best candidates [1-3]. For example, Pt-based catalysts promoted by CeO_x [4], TiO_x [5], SnO_x [6], and FeO_x [7-10] were reported to be highly effective for the PROX reaction, especially at lower temperatures (< 80 °C). These catalysts followed a non-competitive bifunctional catalytic mechanism, in which CO adsorbed on the Pt-based noble metal site reacts with oxygen activated on the reducible metal oxide at the interface of noble metal and the oxide [10,11]. Although it has been widely accepted that the metal oxide played an important role of activating O₂, it is still controversial what the oxidation states of the reducible metal is under the reaction conditions. Sirijaruphan et al. [12] indicated that the re-oxidation of Fe during the reaction is likely a significant reason for the loss of activity of the PtFe catalyst. Kotobuki et al. [13] studied the state of Fe in PtFe/mordenite catalyst by X-ray absorption near edge structure (XANES), and they claimed that the Fe mainly existed as FeO after H₂ pretreatment. Sun et al. [14] proposed that CO oxidation proceeded through the formation of an oxygen-rich FeO_x (1 < x < 2) film that reacted with CO on the FeO(111)/Pt(111) film by employment of scanning tunnel microscope (STM), low energy electron diffraction (LEED), auger electron spectroscopy (AES) and temperature programmed desorption (TPD). Bao's group pointed out Fe²⁺ played an important role by combining surface science studies and theoretical methods [15]. However, these studies were mostly qualitative and did not give a clear picture for the distribution of different Fe species on the catalyst surface.

The effect of H₂ is also important in the PROX reaction, and the importance of H₂ was reported for gold-based catalysts in the previous literatures [16-19]. However, the systematic study of the H₂ effect on the PROX reaction over MO_x-promoted noble metal catalysts was still lacking [20,21]. It is widely

accepted that the presence of H₂ could promote the activity of CO oxidation at low temperatures, but inhibit CO oxidation at high temperatures owing to the competition reactions. Many literatures reported the promotional mechanism of H₂ at low temperatures. Some authors proposed that H₂ adsorbed on Pt spilt on the support surface, forming hydroxyl groups or adsorbed water that could contribute directly to the CO conversion via low-temperature water-gas shift reaction [4,22]. On the other hand, some investigations pointed out that the adsorbed water enhanced the CO oxidation mainly by promoting the decomposition of carbonate or formate [23,24]. However, none of the above authors have taken into consideration the correlation between H₂ concentration and the oxidation states of M in the MO_x.

Mössbauer spectroscopy is a powerful tool to identify the oxidation states of iron [25-30], and the relative amounts of different Fe species can be quantitatively determined [31]. Aiming to characterize many kinds of novel iron-bearing energy and environmental catalytic materials under their working conditions, our group developed a specially designed quartz reactor for quasi in situ ⁵⁷Fe Mössbauer measurement, which was similar to that described in Ref. 32, as shown in Figure 1. The catalyst in the quartz reactor was treated by different gas mixtures. After cooling to room temperature in He flow, both stopcocks were closed to seal the reactor filled with He gas. Then, the sample was moved into the side cell, and a Mössbauer spectrum of the sample was measured at room temperature. The ⁵⁷Fe Mössbauer spectra were recorded on a Topologic 500A spectrometer and a proportional counter at room temperature. ⁵⁷Co(Rh) moving in a constant acceleration mode was used as radioactive source. All of the spectral analyses were conducted assuming a Lorentzian line shape for computer folding and fitting. The Doppler velocity of the spectrometer was calibrated with respect to α -Fe foil. And the free recoil fraction was assumed to be the same for all iron species. Mössbauer parameters such as the isomer shift (IS), the electric quadrupole splitting (QS), the full line width at half maximum (FWHM), the magnetic hyperfine field (MF), and the relative resonance areas of the different components of the absorption patterns (RI) were determined. In this way, we achieved quasi in situ studies of ⁵⁷Fe Mössbauer measurement, and gave a clear picture for the distribution of different Fe species on the catalyst surface and bulk under the reaction conditions.

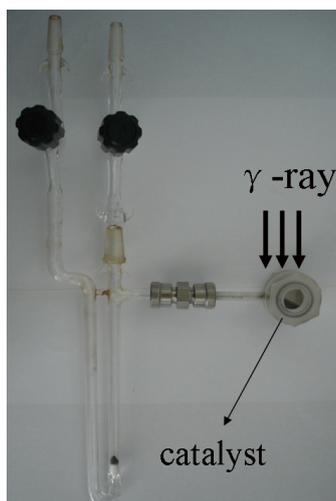


Figure 1. Reactor for quasi in situ Mössbauer characterization.

In our previous Mössbauer studies, we chose the IrFe catalysts as the subject investigated due to their significantly enhanced performances in the PROX reaction in comparison with non-

promoted Ir catalyst [33-35]. Both the effect of H_2 fractions and the impregnation sequences during the preparation process on the catalytic behavior of the IrFe catalysts were studied in detail by quasi in situ Mössbauer spectroscopy [36,37]. In the present review, the influence of H_2 concentration on the oxidation state of Fe species and the CO oxidation rate in our IrFe catalyst has been presented in the first part, while the influence of the impregnation order on the Fe oxidation state and the CO oxidation rate has been presented in the second part. In both parts, a quantitative analysis of different Fe species after being subjected to treatments with various feed gas mixtures by quasi in situ ^{57}Fe Mössbauer spectroscopy has been given in detail. ^{57}Fe Mössbauer spectroscopic results provided strong evidence that Fe^{2+} species in the IrFe catalysts is responsible for activating oxygen in the PROX reaction.

2. PROX reaction over IrFe/SiO₂

2.1 Catalytic activities - the effect of H₂

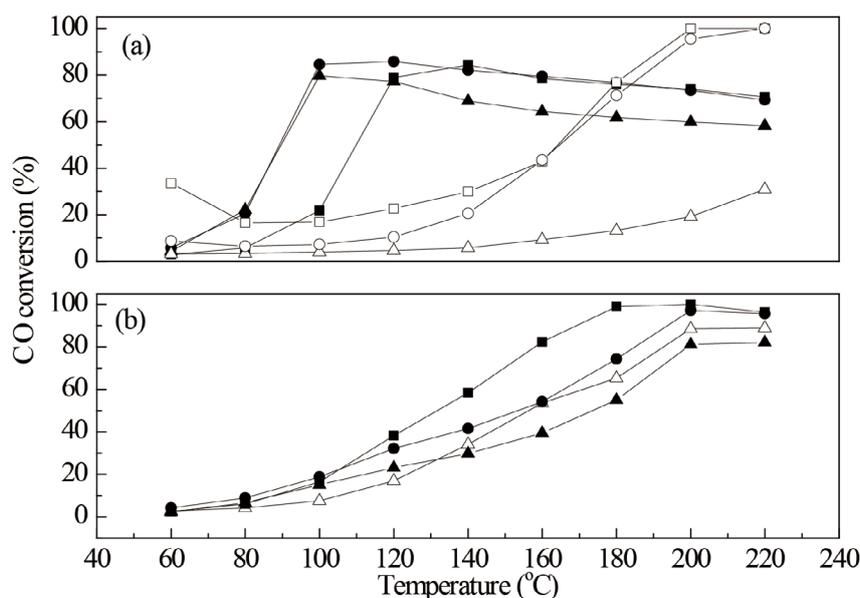


Figure 2. CO conversions vs. temperature over IrFe/SiO₂ (a) and Ir/SiO₂ (b). The reaction feed gas contains various volume fractions of H₂: (Δ) 0 %, (\blacksquare) 2 %, (\bullet) 10 %, and (\blacktriangle) 40 %, or the fractions of H₂O: (\square) 10 %, (\circ) 2 %; GHSV = 40,000 mL h⁻¹ g_{Cat}⁻¹.

The results of the systematic study by varying the H₂ concentration ranging from 0 to 40 % in the feed gas have been shown in Figure 2. The figure illustrates CO conversions with the reaction temperature under different feed gas compositions over the IrFe/SiO₂ and Ir/SiO₂ catalysts. For IrFe/SiO₂ (Figure 2a), the activity of CO oxidation was low in the absence of H₂. CO conversion was lower than 40 % even when the temperature was 220 °C. However, CO conversion was increased

significantly when 2 % H₂ was added, and the highest CO conversion was 85 % at 140 °C. When H₂ concentration was increased from 2 % to 10 %, the temperature for the maximum CO conversion was shifted to 120 °C. If H₂ concentration was further increased to 40 %, the CO conversions below 100 °C were the same as those in the case of 10 % H₂, whereas the CO conversions above 100 °C decreased significantly due to the competition between H₂ and CO oxidation, which became

more pronounced either when H_2 concentration or the reaction temperature was increased [16]. The activity results of the PROX reaction on the IrFe/SiO₂ catalyst demonstrated that the presence of H_2 promoted the CO oxidation significantly at low temperatures, and the promotional effect was closely related to the H_2 fractions in the feed gas. The results on the IrFe catalysts below 100 °C were in agreement with Pt/Al₂O₃ catalyst reported by Kim and Lim [21]. However, they did not consider the effect of H_2 at lower H_2 concentrations.

The addition of H₂O was also reported to promote the low-temperature CO oxidation [4,22], therefore, the effect of water vapor on CO oxidation over the IrFe catalysts was also investigated. As shown in Figure 2a, CO conversion was indeed enhanced either when 2 % or 10 % H₂O was present in the feed gas. However, compared with the effect of H_2 , the promotional effect of H₂O on CO oxidation was far less pronounced when the temperature was lower than 160 °C. The results may indicate that H_2 and water promoted CO oxidation in different ways. CO conversion was increased greatly by adding water only when the temperature was higher than 160 °C, thus, water gas shift reaction may contribute to CO oxidation significantly at such high temperatures [38].

As shown in Figure 2b, the promotional effect of H_2 on CO oxidation was also observed for Ir/SiO₂ catalyst. However, compared with IrFe/SiO₂, this effect was much less remarkable, especially at lower temperatures (< 140 °C). When comparing Figure 2a and 2b, it could be seen that Ir/SiO₂ catalyst was even more active than IrFe/SiO₂ catalyst in the absence of H_2 . Therefore, it could be deduced that Fe did not have any positive effect for CO oxidation in the absence of H_2 . In addition, the acceleration of CO oxidation became smaller owing to the competition of H_2 and CO oxidation with the increase in H_2 concentration on Ir/SiO₂, and this trend was different from the case of IrFe/SiO₂. This result showed that the promotional effect of Fe is closely related to the presence of H_2 . H_2 concentration in the feed gas influenced greatly the distribution of different Fe species in the IrFe catalyst.

2.2 The activation of O₂ - Microcalorimetric study

Microcalorimetric study has been conducted on both IrFe/SiO₂ and Ir/SiO₂ to reveal the adsorption behaviors of reactant molecules (CO, O₂, and H_2). As shown in Figure 3 and Table 1, the adsorption

of CO was much stronger than H_2 on the Ir/SiO₂ catalyst, and both the adsorption of H_2 and CO was weakened greatly on the IrFe/SiO₂ catalyst in comparison with Ir/SiO₂. According to the initial adsorption heat value of H_2 , it can be inferred that H_2 can not be chemically adsorbed on the IrFe/SiO₂ catalyst. The saturation uptake of CO was only 20 $\mu\text{mol g}_{\text{cat}}^{-1}$, which was significantly decreased by about 80 % in comparison with that on Ir/SiO₂, indicating that Fe species could decrease the adsorption amount and strength of CO on the IrFe catalysts. This result is similar to that was reported on the PtFe catalyst [9]. In addition, as reported previously, in situ diffuse reflectance infrared spectroscopy (DRIFTS) study for CO adsorption on the Ir/SiO₂ and IrFe/SiO₂ catalysts confirmed again that the addition of Fe weakened CO adsorption greatly [36], indicating that Fe species blocked most of the Ir metal surface [39], which was in good agreement with the microcalorimetric results. On the contrary, the saturation uptake of O₂ adsorption on the IrFe/SiO₂ catalyst was significantly increased, from 55 $\mu\text{mol g}_{\text{cat}}^{-1}$ on Ir/SiO₂ to 240 $\mu\text{mol g}_{\text{cat}}^{-1}$ on IrFe/SiO₂, indicating that the addition of Fe species facilitated O₂ adsorption on the IrFe catalyst. This result was consistent with that obtained by chemisorption reported in the literature [35]. It is widely accepted that CO oxidation on an unpromoted noble metal catalyst follows a competitive Langmuir-Hinshelwood mechanism where CO, H_2 , and O₂ are all adsorbed on the noble metal surface. In the case of the Ir/SiO₂ catalyst, the stronger adsorption of CO than H_2 (Table 1) would be favorable to the preferential oxidation of CO even under the presence of rich H_2 atmosphere. At the same time, however, the strong adsorption of CO makes the Ir sites almost fully covered by CO at low temperatures which leads to only a few sites available for oxygen adsorption [1]. In such a case, the CO conversions on the Ir/SiO₂ catalyst at low temperatures are very low, as shown in Figure 2b. To enhance the activity for low temperature CO oxidation on the Ir monometallic catalyst, the adsorption of CO on the Ir sites must be weakened so that O₂ has enough opportunities to adsorb on them. For this purpose, the second metal Fe is added. Microcalorimetry has shown that the addition of Fe indeed weakens the adsorption of CO greatly. In this case, the possibility for the reaction between adsorbed CO and O on the neighboring Ir sites, i.e., competitive Langmuir-Hinshelwood reaction, should have been enhanced.

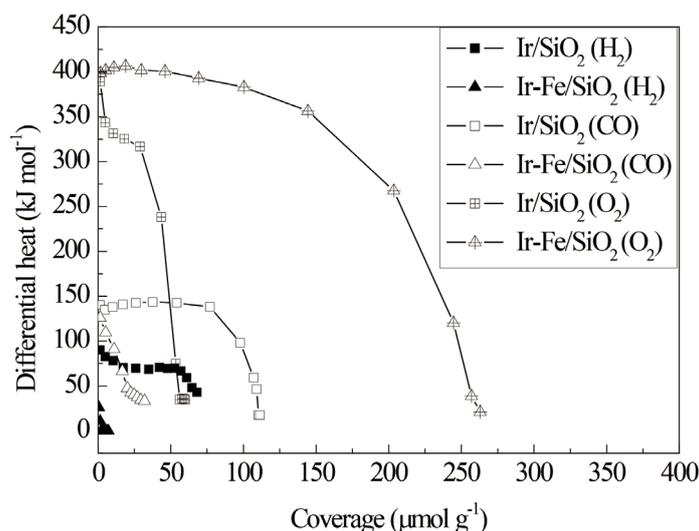


Figure 3. Differential heat curves vs. coverage of H₂, CO, and O₂ adsorbed separately on the Ir/SiO₂ and IrFe/SiO₂ catalysts.

Table 1: The saturation uptakes and initial adsorption heat of CO, O₂, and H₂ on the freshly reduced IrFe and Ir/SiO₂ catalysts.

Absorbate		Differential heat (kJ mol ⁻¹)	Coverage (μmol g _{Cat} ⁻¹)
H ₂	IrFe/SiO ₂	25	-
	Ir/SiO ₂	90	55
	IrFe/Al ₂ O ₃	60	24
	Fe/Ir/Al ₂ O ₃	45	27
	Ir/Fe/Al ₂ O ₃	55	35
CO	IrFe/SiO ₂	120	20
	Ir/SiO ₂	140	108
	IrFe/Al ₂ O ₃	140	58
	Fe/Ir/Al ₂ O ₃	140	65
	Ir/Fe/Al ₂ O ₃	146	75
O ₂	IrFe/SiO ₂	400	240
	Ir/SiO ₂	389	55
	IrFe/Al ₂ O ₃	404	205
	Fe/Ir/Al ₂ O ₃	408	205
	Ir/Fe/Al ₂ O ₃	428	210

2.3 Quasi in situ ⁵⁷Fe Mössbauer spectroscopic studies

2.3.1 Comparison of IrFe/SiO₂ with Fe/SiO₂ treated with H₂ or O₂

Figure 4a displayed the ⁵⁷Fe Mössbauer spectra of the IrFe/SiO₂ catalyst after calcination, H₂ reduction, and re-oxidation by O₂, while Figure 4b showed the spectra of the Fe/SiO₂ sample treated under similar conditions for comparison. The corresponding Mössbauer parameters were listed in Table 2. The IS value, which is a very important factor for diagnosing the valence of Fe species [40], less than 0.40 mm s⁻¹ could be ascribed to Fe³⁺,

and more than 0.95 mm s⁻¹ was assigned to Fe²⁺ in the present study. In this case, it is reasonable that the Fe component with IS = 0.42 ~ 0.58 mm s⁻¹ should be assigned to the intermediate valent state between Fe²⁺ and Fe³⁺, i.e. Feⁿ⁺ (2 < n < 3). For IrFe/SiO₂ after calcination (Figure 4a), the spectrum was composed of a doublet and a sextuplet, which could be ascribed to superparamagnetic and large particles of α-Fe₂O₃, respectively. After reduction by H₂, the spectrum consisted of a doublet (IS = 0.58 mm s⁻¹ and QS = 0.71 mm s⁻¹) for Feⁿ⁺ (2 < n < 3), a doublet (IS = 1.13 mm s⁻¹ and QS = 2.15 mm s⁻¹) for Fe²⁺ strongly interacted with the SiO₂ support

[41], a sextuplet for Fe^0 , and a singlet for FeIr alloy. These results were consistent with those reported in the literatures [42-44]. It is obvious that H_2 reduction at 300 °C reduced Fe^{3+} species to the low-valence iron species. When the reduced catalyst was treated by 1 % O_2 at 80 °C for 1 h, the spectrum (Figure 5c and Table 2) was consisted of Fe^{3+} (76 %) and Fe^0 (24 %). The disappearance of Fe^{n+} ($2 < n < 3$), Fe^{2+} , and FeIr alloy after O_2 oxidation suggested that the low-valence Fe species in the reduced IrFe/SiO₂

SiO₂ catalyst could be re-oxidized easily. It should be noted that there was still 24% Fe^0 maintained in the IrFe/SiO₂ catalyst even after the oxygen re-oxidation at 80 °C. As Wang et al. [45] reported, an iron/iron-oxide structure could be found for particles larger than the size of ~8 nm, it seemed that the cores of the Fe^0 particles remained as Fe^0 , while the shell of Fe^0 particles were oxidized to Fe^{3+} after O_2 oxidation at 80 °C.

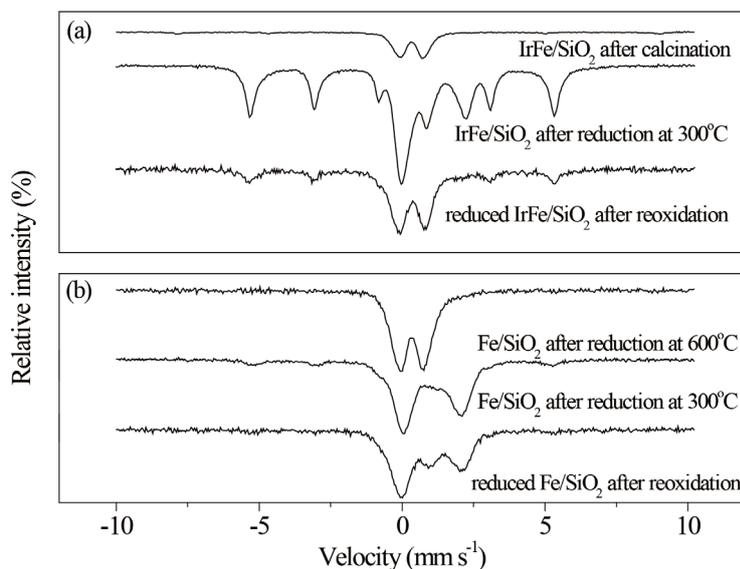


Figure 4. Quasi in situ ^{57}Fe Mössbauer spectra of IrFe/SiO₂ (a) before and after 100 % H_2 reduction at 300 °C for 2 h, and followed by 1 % O_2 treatment at 80 °C for 1 h, and Quasi in situ ^{57}Fe Mössbauer spectra of Fe/SiO₂ (b) after 100 % H_2 reduction at 300 °C for 2 h, after 100 % H_2 reduction at 600 °C for 2 h, and followed by 1 % O_2 treatment at 80 °C for 1 h after reduction at 600 °C.

As shown in Figure 4b and Table 2, the spectrum of Fe/SiO₂ after the H_2 reduction at 300 °C still showed a Fe^{3+} doublet, which was quite different from that of the IrFe/SiO₂ catalyst. Figure 4b indicated that only when Fe/SiO₂ was reduced at 600 °C, the low-valence Fe species including Fe^{n+} , Fe^0 , Fe^{2+} (1) (IS = 1.10 mm s⁻¹ and QS = 2.25 mm s⁻¹), and Fe^{2+} (2) (IS = 1.06 mm s⁻¹ and QS = 1.69 mm s⁻¹) could be detected. Furthermore, the amount of Fe^0 in Fe/SiO₂ was significantly lower than that in IrFe/SiO₂, which indicated that the presence of Ir in IrFe/SiO₂ facilitated the reduction of Fe specie [35]. When the 600 °C reduced Fe/SiO₂ sample was treated by O_2 at 80 °C for 1 h, Fe^0 disappeared while Fe^{n+} was oxidized to Fe^{3+} . The disappearance of Fe^0 in the 600 °C reduced Fe/SiO₂ sample indicated that the particle size of Fe^0 in Fe/SiO₂ was possibly smaller than that in the 300 °C reduced IrFe/SiO₂ catalyst [45]. Moreover, Fe^{2+} (1) increased at the expense of Fe^{2+} (2), and the total amount of Fe^{2+} was almost unchanged, indicating that the low-valence Fe species (especially Fe^{2+}) in Fe/SiO₂ was more difficult to be reoxidized than those in IrFe/SiO₂. Therefore, the Fe species in

IrFe/SiO₂ are more reactive towards H_2 reduction and O_2 re-oxidation than that in Fe/SiO₂.

2.3.2 Mössbauer spectra of IrFe/SiO₂ catalyst treated with reactant gas mixtures

The resulting ^{57}Fe Mössbauer spectra of the reduced IrFe/SiO₂ catalyst after treatment under different reactant gas mixtures at 80 °C for 1 h are shown in Figure 5, and the corresponding parameters are shown in Table 3. As shown in Figure 5a, all the low-valence iron components, including Fe^{n+} , Fe^{2+} , and FeIr alloy, were maintained when O_2 and H_2 were present simultaneously, indicating that H_2 could stabilize the low-valence iron components. Compared with the reduced IrFe/SiO₂ catalyst, the subsequent treatment with a mixture of H_2 and O_2 caused changes of the relative amounts of Fe^{n+} , Fe^{2+} , Fe^0 , and FeIr alloy components, and a decrease of the IS values of Fe^{n+} , i.e. 0.58 mm s⁻¹ (100 %) > 0.48 mm s⁻¹ (40 %) > 0.42 mm s⁻¹ (2 %). This result showed that these intermediate iron components had the tendency towards the lower oxidation states with increasing H_2 fractions in the feed gas mixture. When the

Table 2: ^{57}Fe Mössbauer parameters of the reduced and re-oxidized IrFe and Fe/SiO₂ catalysts

Treatment	Chemical state	IS ^a (mm s ⁻¹)	QS ^b (mm s ⁻¹)	MF ^c (T)	RI ^d (%)
IrFe/SiO ₂					
Calcination at 300 °C for 5 h	Fe ³⁺ (sp ^e)	0.33	0.87	-	87
	Fe ³⁺ (mg ^f)	0.36	0.40	52.0	13
H ₂ reduction at 300 °C for 2 h	Fe ⁿ⁺ (2 < n < 3)	0.58	0.71	-	20
	Fe ⁰	0.00	0.00	32.9	43
	Fe ²⁺	1.13	2.15	-	26
1 % O ₂ at 80 °C for 1 h	FeIr	-0.11	-	-	11
	Fe ³⁺	0.34	0.94	-	76
	Fe ⁰	0.00	0.00	33.0	24
Fe/SiO ₂					
Reduction at 300 °C for 2 h	Fe ³⁺	0.34	0.87	-	100
Reduction at 600 °C for 2 h	Fe ⁿ⁺ (2 < n < 3)	0.53	1.38	-	29
	Fe ⁰	0.00	0.00	32.4	10
1 % O ₂ at 80 °C for 1 h	Fe ²⁺ (1)	1.10	2.25	-	30
	Fe ²⁺ (2)	1.06	1.69	-	31
	Fe ³⁺	0.35	0.92	-	44
	Fe ²⁺ (1)	0.98	2.40	-	40
	Fe ²⁺ (2)	0.95	1.73	-	16
IrFe/Al ₂ O ₃					
Reduction at 300 °C for 2 h	Fe ⁿ⁺	0.43	1.00	-	15
	Fe ⁰	0.00	0.00	33.4	31
	Fe ²⁺ (a)	1.00	2.38	-	15
	FeIr	0.09	-	-	4
1 % O ₂ at 80 °C for 1 h	Fe ²⁺ (b)	1.04	1.55	-	35
	Fe ³⁺	0.33	1.08	-	80
	Fe ⁰	0.00	0.00	33.4	20
Fe/Ir/Al ₂ O ₃					
Reduction at 300 °C for 2 h	Fe ⁿ⁺	0.47	0.85	-	27
	Fe ⁰	0.00	0.00	33.3	18
	Fe ²⁺ (a)	1.02	2.4	-	20
	Fe ²⁺ (b)	0.99	1.67	-	35
1 % O ₂ at 80 °C for 1 h	Fe ³⁺	0.32	1.09	-	80
	Fe ⁰	0.00	0.00	33.3	13
	Fe ²⁺ (a)	1.07	2.14	-	6
Ir/Fe/Al ₂ O ₃					
Reduction at 300 °C for 2 h	Fe ³⁺	0.36	1.14	-	24
	Fe ²⁺ (a)	1.09	2.22	-	29
	Fe ²⁺ (b)	1.02	1.56	-	47
1 % O ₂ at 80 °C for 1 h	Fe ³⁺	0.32	1.08	-	81
	Fe ²⁺ (a)	1.09	2.15	-	19

^a IS, isomer shift; ^b QS, electric quadrupole splitting; ^c MF, magnetic field; ^d RI, relative intensity; ^e sp, superparamagnetic; ^f mg, magnetic; Uncertainty is $\pm 5\%$ of reported value.

reduced IrFe/SiO₂ catalyst was treated by 2 % CO at 80 °C for 1 h, the relative amounts of Fe⁰, Fe²⁺, and FeIr alloy were almost identical to that treated by the mixture of 2 % H₂ and 1 % O₂, and the Mössbauer spectrum were almost the same.

Since CO could possibly be dissociated to carbon and oxygen atoms on Fe⁰ [46], the oxygen atoms could react with Fe⁰ atom and formed iron oxide, resulting in higher iron valence states.

Table 3: ^{57}Fe Mössbauer parameters of the IrFe catalysts after the PROX reaction.

Sample	Chemical state	IS ^a (mms ⁻¹)	QS ^b (mms ⁻¹)	H ^c (T)	RI ^d (%)
40 % H ₂ + 2 %	Fe ³⁺	0.35	0.92	-	54
CO +1 % O ₂ at	Fe ⁰	0.00	0.00	32.9	28
80 °C for 1 h on	Fe ²⁺	1.12	2.16	-	18
IrFe/SiO ₂					
10 % H ₂ + 2 %	Fe ³⁺	0.35	0.92	-	56
CO +1 % O ₂ at	Fe ⁰	0.00	0.00	32.9	27
80 °C for 1 h on	Fe ²⁺	1.10	2.16	-	17
IrFe/SiO ₂					
2 % H ₂ + 2 %	Fe ³⁺	0.36	0.92	-	60
CO +1 % O ₂ at	Fe ⁰	0.00	0.00	32.9	26
80 °C for 1 h on	Fe ²⁺	1.10	2.15	-	14
IrFe/SiO ₂					
2 % CO +1 %	Fe ³⁺	0.34	0.95	-	67
O ₂ at 80 °C for 1	Fe ⁰	0.00	0.00	32.9	29
h on IrFe/SiO ₂	Fe ²⁺	1.11	2.13	-	4
10 % H ₂ O + 2 %	Fe ³⁺	0.36	0.66	-	86
CO +1 % O ₂ at	Fe ²⁺	1.04	2.34	-	14
80 °C for 1 h on					
IrFe/SiO ₂					
40 % H ₂ + 2 %	Fe ³⁺	0.32	1.09		61
CO +1 % O ₂ at	Fe ⁰	0.00	0.00	33.4	22
80 °C for 1 h on	Fe ^{2+(a)}	1.10	2.10		17
IrFe/Al ₂ O ₃					
40 % H ₂ + 2 %	Fe ³⁺	0.32	1.10		70
CO +1 % O ₂ at	Fe ⁰	0.00	0.00	33.3	15
80 °C for 1 h on	Fe ^{2+(a)}	1.08	2.11		15
Fe/Ir/Al ₂ O ₃					
40 % H ₂ + 2 %	Fe ³⁺	0.31	1.11		78
CO +1 % O ₂ at	Fe ^{2+(a)}	1.11	2.06		22
80 °C for 1 h on					
Ir/Fe/Al ₂ O ₃					

^a IS, isomer shift; ^b QS, electric quadrupole splitting; ^c MF, magnetic field; ^d RI, relative intensity; ^e sp, superparamagnetic; ^f mg, magnetic; Uncertainty is $\pm 5\%$ of reported value.

When the reduced IrFe/SiO₂ catalyst was exposed to the feed gas mixture of CO, O₂, and H₂ (0 ~ 40 %) at 80 °C for 1 h, as shown in Figure 5b, all the spectra consisted of Fe⁰, Fe²⁺, and α -Fe₂O₃, and both the intermediate iron species (Feⁿ⁺) and FeIr alloy disappeared completely. With an increase of H₂ concentration from 0 to 40 %, the amount of Fe³⁺ decreased and the amount of Fe²⁺ increased from 4 to 18 %. In the mean time, the amount of Fe⁰ was stable around 28 % for 0 ~ 40 % H₂ concentrations contained in the feed gas mixtures. Although the reduced IrFe/SiO₂ catalyst contained 43 % Fe⁰, the subsequent treatment with either 1 % O₂ or different feed gas mixtures could oxidize only a part of Fe⁰, always leaving ~ 25 % Fe⁰ intact in IrFe/SiO₂. According to the literature⁴³, it was

probably that this part of Fe⁰ was encapsulated by the ferric oxide, and might be not take part in the CO oxidation or PROX reactions.

The reaction rate and the concentration of different Fe species in the IrFe/SiO₂ catalyst have been plotted as a function of H₂ concentration, as shown in Figure 6. Fe³⁺ decreased with the increasing H₂ concentration, while the concentration of Fe⁰ kept steady at 25 ~ 28%. Fe²⁺ increased with the increase of H₂ concentration from 0 to 10 % and then leveled off at higher H₂ concentrations, which was consistent with the change of the reaction rate for CO oxidation. This suggested that the Fe²⁺ amount had a close relation with the CO oxidation rate, and the Fe²⁺ concentration depended on the H₂ concentration in the reactant gas. Similarly,

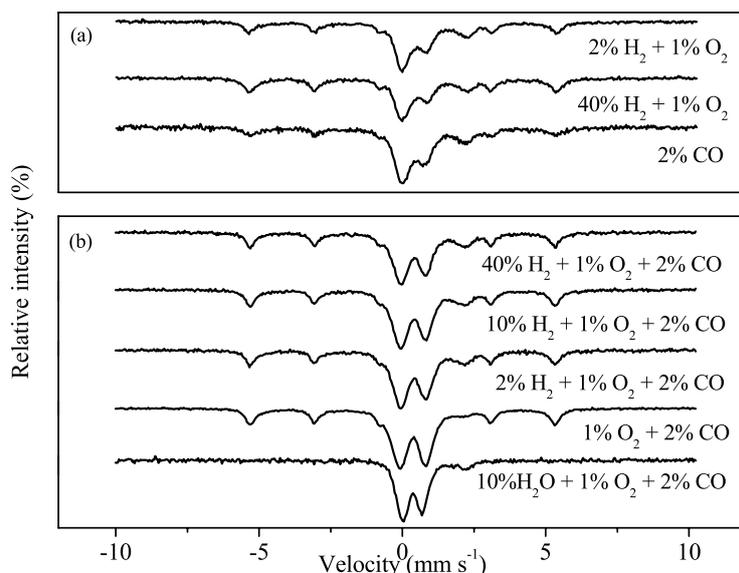


Figure 5. Quasi in situ ^{57}Fe Mössbauer spectra of the reduced IrFe/SiO₂ catalyst after treatment in different atmospheres at 80 °C for 1 h.

many literatures reported that the middle valence metal oxide played the role of O₂ activation in the promoted noble metal catalysts, such as the PtFe catalyst [13], PtSn catalysts [11], and Cu/CeO₂ catalyst [47]. The correlation between Fe²⁺ amount determined by Mössbauer spectroscopy and the CO oxidation rate indicated that Fe²⁺ might play the role of O₂ activation during the PROX reaction. In addition, as shown in Table 3, the IrFe/SiO₂ catalyst treated by the gas mixture of 10 % H₂O, 2 % CO, and 1 % O₂ was composed of Fe³⁺ and Fe²⁺, and the Fe²⁺ amount was the same as that after being treated by the mixture of 2 % H₂, 2 % CO,

and 1 % O₂. This result indicated again that the Fe²⁺ species played the role of activating O₂, and either H₂ or H₂O in the feed gas could stabilize the Fe²⁺ species. The absence of Fe⁰ suggested that Fe⁰ was oxidized to either Fe³⁺ or Fe²⁺. It should be noted here that the Fe³⁺ species with IS = 0.36 mm s⁻¹ and QS = 0.66 mm s⁻¹ could be ascribed to Fe³⁺ in ferrihydrite 48, which might be different from the superparamagnetic α -Fe₂O₃ (IS = 0.32 ~ 0.36 mm s⁻¹ and QS = 0.87 ~ 0.94 mm s⁻¹). OH groups of the ferrihydrite might also participate in the PROX reaction [49,50].

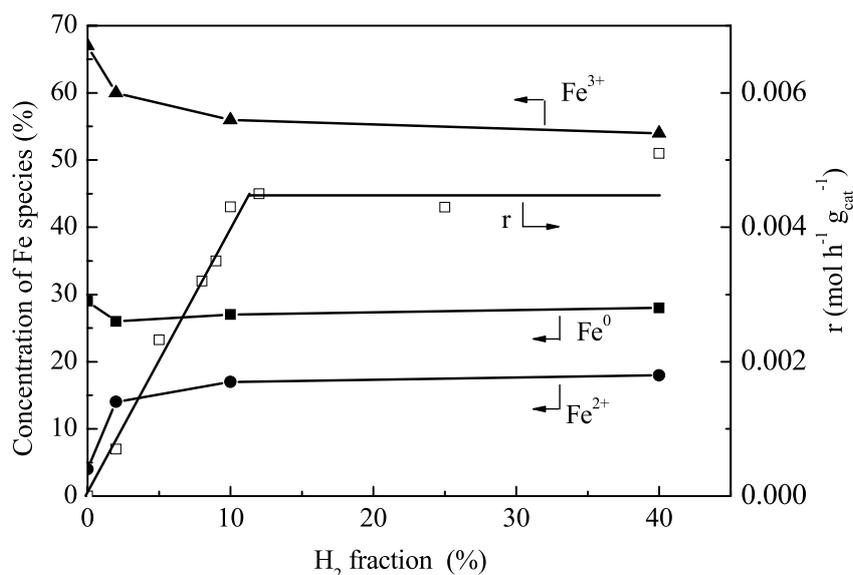


Figure 6. Plots of the amounts of different Fe species and CO oxidation rate (r) against H₂ fractions in the feed gas mixtures.

As stated in Part 3.3.1, Ir facilitates the reduction of Fe^{3+} and the addition of Fe greatly enhances O_2 adsorption, suggesting that the low valence Fe species in the IrFe/SiO₂ catalyst could activate O_2 and could be regenerated by H_2 or H_2O at low temperatures. It should be noted that Ir and Fe species must be in intimate contact with each other, aiming at the easier hydrogen spillover from Ir to Fe. The disappearance of FeIr alloy in the reactant atmosphere indicated that it was possible that the active Fe^{2+} species came from the oxidation of FeIr alloy, forming intimately contacted Fe^{2+} species and Ir particles. Similar conclusions had been drawn on the PtSn/SiO₂ catalyst by Margitfalvi et al [51], which suggested that a $\text{PtSn} \leftrightarrow \text{Sn}^{4+} + \text{Pt}$ reaction took place in CO oxidation. Apart from this part of Fe^{2+} coming from FeIr alloy, the vanishing part of Fe^0 might also be transformed into Fe^{2+} in the reactant atmosphere as long as it was in close contact with the Ir particles, and this part of Fe^{2+} might also serve as the active site for O_2 activation. However, it was probably that Fe^{nt} in the reduced IrFe/SiO₂ catalyst was oxidized into high valence Fe^{3+} rather than Fe^{2+} in the reaction atmosphere, and Fe^{2+} species could not originated

from Fe^{nt} species. According to the discussions above, Ir served as the sites for activating CO while Fe^{2+} for activating O_2 , and the PROX reaction over the IrFe/SiO₂ catalyst proceeded via a non-competitive Langmuir-Hinshelwood reaction route. The presence of H_2 could stabilize Fe^{2+} sites for the PROX reaction, and furthermore, increase the CO conversion.

3. PROX over IrFe/Al₂O₃

3.1 Catalytic activity - the effect of impregnation series

Three different IrFe/Al₂O₃ catalysts were prepared by different impregnation methods. The IrFe/Al₂O₃ catalyst was prepared by co-impregnation method. The Ir/Fe/Al₂O₃ catalyst was first impregnated with an aqueous mixture of $\text{Fe}(\text{NO}_3)_3$ and $^{57}\text{Fe}(\text{NO}_3)_3$, and then Ir was deposited on the Fe/Al₂O₃. Fe/Ir/Al₂O₃ catalyst was prepared with an inverse impregnation sequence. The catalytic PROX performances of the catalysts were shown in Figure 7. Both the activity and the selectivity toward CO followed the order of IrFe/Al₂O₃ > Fe/Ir/Al₂O₃ > Ir/Fe/Al₂O₃.

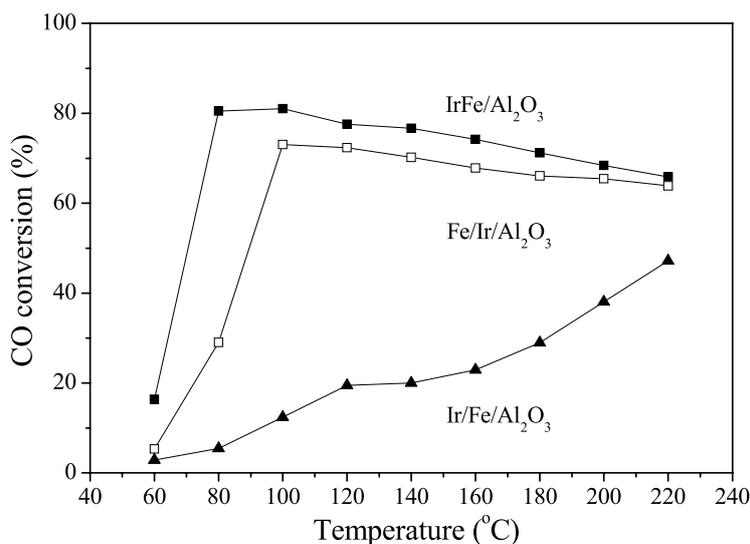


Figure 7. CO conversion vs. reaction temperature over the IrFe/Al₂O₃ (■), Fe/Ir/Al₂O₃ (□), and Ir/Fe/Al₂O₃ (▲) catalysts.

3.2 The activation of O₂

H_2 , CO, and O_2 adsorption behavior on the three reduced catalysts by microcalorimetric study were shown in Figure 8 and Table 1. The differences in the saturation uptakes and the initial heat of CO were not significant on the three IrFe catalysts, which indicated that the effect of CO adsorption on the activity could be neglected. Additionally, the saturation uptakes and the initial heat of O_2 were almost identical on the three catalysts. The results of microcalorimetric study

on CO and O_2 demonstrated that the adsorption properties of the three IrFe catalysts were almost the same, and thus, the adsorption could not lead to the different PROX activities.

3.3 Quasi in situ Mössbauer spectroscopic study

3.3.1 Comparison of different IrFe catalysts treated with H_2

Quasi in situ ^{57}Fe Mössbauer spectra of the three IrFe catalysts after reduction by H_2 were

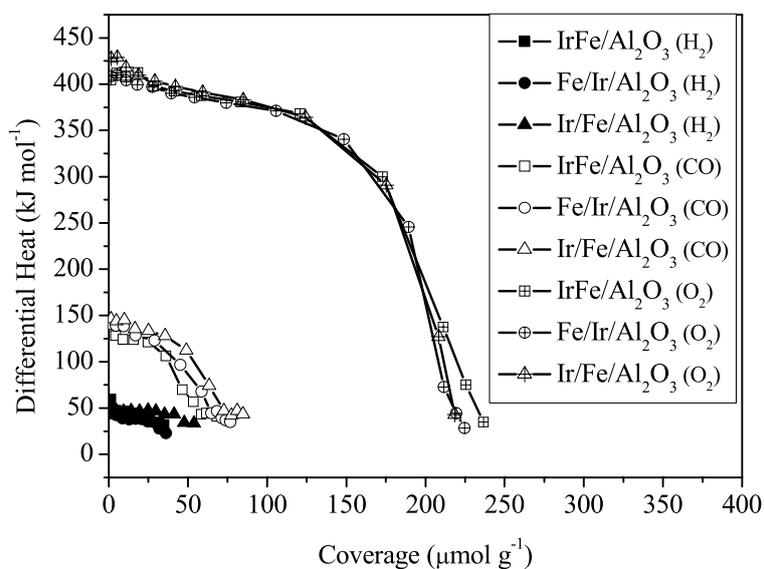


Figure 8. Differential heat curves vs. coverage of H₂, CO, and O₂ adsorbed on the IrFe/Al₂O₃, Fe/Ir/Al₂O₃ and Ir/Fe/Al₂O₃ catalysts.

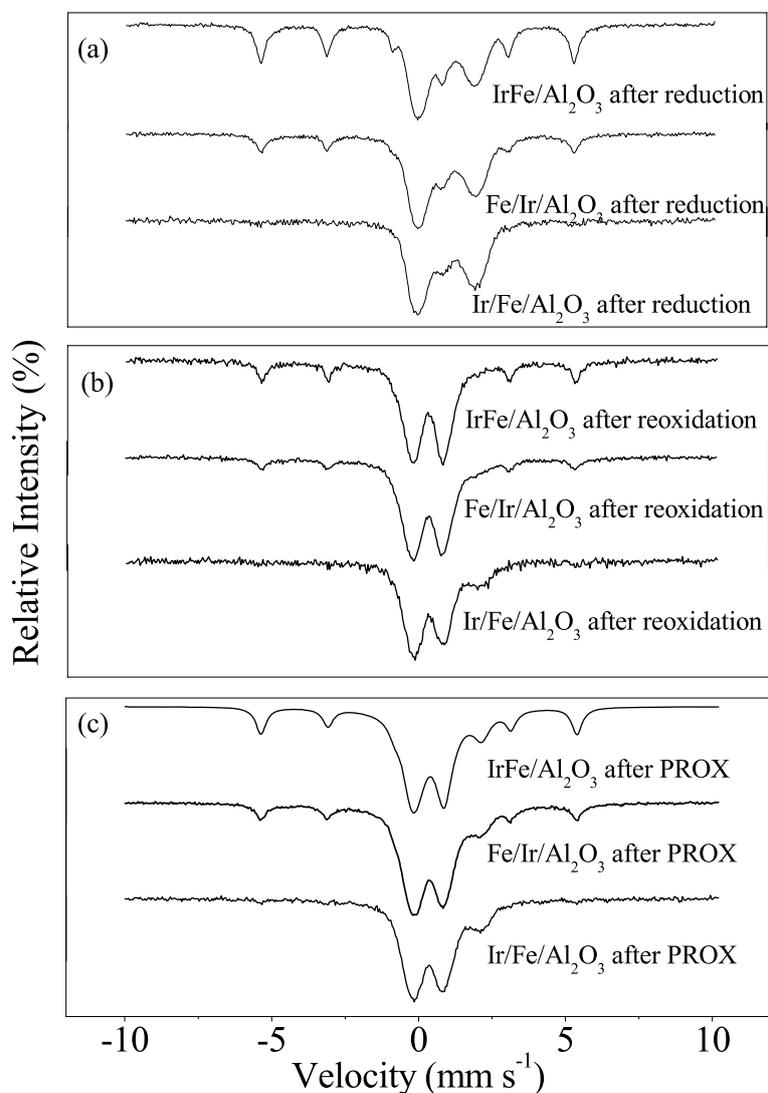


Figure 9. Quasi in situ ⁵⁷Fe Mossbauer spectra of the IrFe/Al₂O₃, Fe/Ir/Al₂O₃, and Ir/Fe/Al₂O₃ catalysts after H₂ reduction at 300 °C for 2 h (a), O₂ re-oxidation at 80 °C for 1 h (b), and the PROX reaction at 80 °C for 1 h (c).

shown in Figure 9a and Table 2, which showed great differences in the composition of the IrFe catalysts, indicating that the impregnation sequence had a close relation with the reducibility. Similar to the spectra of the reduced IrFe/SiO₂ catalyst, the doublet (IS = 0.58 mm s⁻¹ and QS = 0.71 mm s⁻¹) could be ascribed to Feⁿ⁺ (2 < n < 3), and the six-line component with the isomer shift (IS = 0.00), the quadrupole constant (QS = 0.00), and a magnetic splitting (MF = 33.3 T) could be ascribed to α-Fe⁰. Fe⁰ in the three reduced IrFe/Al₂O₃ catalysts were not in highly dispersed state; instead, Fe⁰ had a large particle size. The two doublets, which had similar isomer shifts but different quadrupole splittings (QS = 2.38 mm s⁻¹ and QS = 1.55 mm s⁻¹), could be ascribed to two different kinds of Fe²⁺ (Fe²⁺ (a) and Fe²⁺ (b), respectively) in different positions in the aluminates. The spectra of the reduced IrFe/Al₂O₃ catalyst showed the presence of Feⁿ⁺, α-Fe⁰, two kinds of Fe²⁺, and FeIr alloy. However, no FeIr alloy was observed on the reduced Fe/Ir/Al₂O₃, and the amount of Fe⁰ is less than that in IrFe/Al₂O₃. The spectra of the reduced Ir/Fe/Al₂O₃ showed the presence of Fe³⁺, and two kinds of Fe²⁺ species. The Mössbauer results showed that the different impregnation sequences during the preparation procedure influenced the reducibility of the Fe species. Moreover, the reducibility of the Fe species followed the order of IrFe/Al₂O₃ > Fe/Ir/Al₂O₃ > Ir/Fe/Al₂O₃, which was identical with the trend of the PROX activity.

3.3.2 Comparison of different IrFe catalysts treated with O₂

Mössbauer experiments of the three reduced IrFe catalysts after being treated by O₂ at 80 °C were also conducted. As seen in Figure 9b, Fe⁰ were still present as they could not be oxidized to Fe³⁺ or Fe²⁺. Similar to Ir-Fe/SiO₂, it was proposed on Ir/Fe/Al₂O₃ and Fe/Ir/Al₂O₃ that only the outer layers of the Fe⁰ particles had been oxidized when treated by 1 % O₂, whereas the cores of Fe⁰ were covered by Fe oxide species and were maintained in the oxidant atmosphere. Analogously, Fe²⁺(a) species was also retained in O₂ atmosphere in Ir/Fe/Al₂O₃ and Fe/Ir/Al₂O₃, which could be attributed to the strong interaction between Fe species and Al₂O₃, or to the encapsulation of Fe²⁺ by Fe³⁺ oxide. This was similar to Fe/SiO₂, on which the interaction between Fe²⁺ and SiO₂ could stabilize the Fe²⁺ species after being treated by O₂. However, if Fe²⁺ species was too stable to be reoxidized in O₂ atmosphere, this part of Fe²⁺ could not play the

part of activating O₂. Therefore, it was reasonable to infer that not all of Fe²⁺(a) was active for O₂ adsorption on Ir/Fe/Al₂O₃ and Fe/Ir/Al₂O₃ at 80 °C, and the active sites for O₂ activation were probably part of Fe²⁺ (a), Fe²⁺ (b), and Fe⁰ for Ir-Fe/Al₂O₃ and Fe/Ir/Al₂O₃, and Fe²⁺ (a) or Fe²⁺ (b) for Ir/Fe/Al₂O₃, respectively.

3.3.3 Mössbauer spectra of IrFe catalysts treated with reactant gas mixtures

Mössbauer results of the three IrFe/Al₂O₃ catalysts after PROX reaction were shown in Figure 9c and Table 3. IrFe/Al₂O₃ and Fe/Ir/Al₂O₃ were consisted of Fe⁰, Fe²⁺ (a), and Fe³⁺. The treatment of the reduced catalysts by the PROX gas converted Fe²⁺ (b) and FeIr alloy to Fe³⁺ completely, and the amount of Fe²⁺ (a) and Fe⁰ decreased in the mean time. Therefore, Fe⁰ and Fe²⁺ (a) might be the active sites for O₂ activation for the IrFe/Al₂O₃ and Fe/Ir/Al₂O₃ catalysts. However, the amount of Fe⁰ after PROX reaction were almost the same with that after O₂ treatment, indicating that Fe⁰ species were encapsulated by Fe²⁺ or Fe³⁺ species and could not activate O₂. In addition, when Ir/Fe/Al₂O₃ was treated by the PROX gas, Fe²⁺ (b) was oxidized to Fe³⁺ completely, and the amount of Fe²⁺ (a) decreased. Therefore, it could be inferred that Fe²⁺ (a) was active for O₂ activation for the three IrFe/Al₂O₃ catalysts.

To verify this conclusion, the relation between the amount of the active Fe²⁺ (a) and CO conversion were plotted in Figure 10. As discussed above, only a part of Fe²⁺ (a) was active for O₂ activation, so the amount of the active Fe²⁺ (a) could be calculated by the following equation:

$$n_{\text{Fe}^{2+}(\text{a}),\text{active}} = n_{\text{Fe}^{2+}(\text{a}),\text{after reaction}} - n_{\text{Fe}^{2+}(\text{a}),\text{after oxidation}}$$

where $n_{\text{Fe}^{2+}(\text{a}),\text{active}}$ was the amount of the active Fe²⁺ (a), $n_{\text{Fe}^{2+}(\text{a}),\text{after reaction}}$ was the amount of Fe²⁺ (a) after PROX reaction, and $n_{\text{Fe}^{2+}(\text{a}),\text{after oxidation}}$ was the amount of Fe²⁺ (a) after O₂ reoxidation. Therefore, the amount of the active Fe²⁺ (a) for IrFe/Al₂O₃, Fe/Ir/Al₂O₃, and Ir/Fe/Al₂O₃ were calculated as 17, 9, and 3% respectively. It can be seen clearly in Figure 10 that CO conversion was proportional to the amount of Fe²⁺ (a). After the PROX reaction, the amount of the active Fe²⁺ (a) for O₂ activation followed the order of IrFe/Al₂O₃ > Fe/Ir/Al₂O₃ > Ir/Fe/Al₂O₃, and this trend was identical with that of CO conversion, suggesting again that Fe²⁺ (a) in IrFe catalysts was the active site for the PROX reaction.

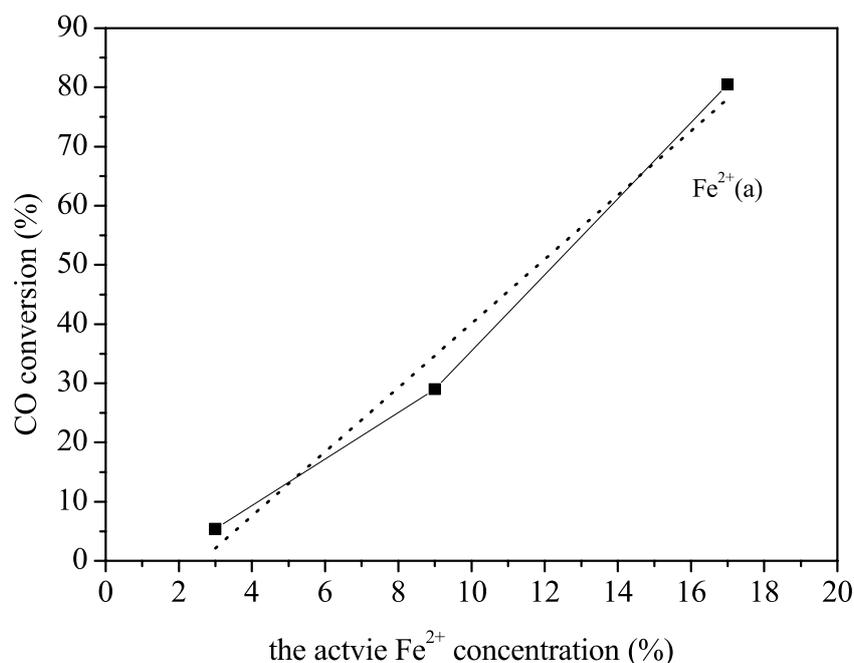


Figure 10. Plot of CO conversions in PROX reaction stream against the amounts of the active Fe²⁺ (Fe²⁺ (a)) concentration determined by ⁵⁷Fe Mössbauer spectroscopy.

4. Summary

By using quasi in situ Mössbauer spectroscopy, a clear picture had been given about the change of the amount of different Fe species with different H₂ concentrations and impregnation sequences in the IrFe bimetallic catalysts during the PROX reaction. Quasi in situ Mössbauer spectroscopy provided the important information of the distribution of different Fe species on the catalyst surface and bulk under the reaction conditions, which is difficult to be achieved by other techniques. The main conclusions are as follows:

1) With the help of Ir, Fe³⁺ in the IrFe catalyst could be easily reduced to low valence Fe species, including Feⁿ⁺ (2 < n < 3), Fe⁰, Fe²⁺, and FeIr alloy, and the low valence Fe species could also be easily re-oxidized when being treated by O₂.

2) Feⁿ⁺ (2 < n < 3) was oxidized into Fe³⁺ in the PROX gas mixture, so it was not active for the PROX reaction. Meanwhile, part of Fe⁰ particles was retained in the PROX reaction probably due to its large particle size and the encapsulation by other Fe species. Therefore, Fe⁰ could not be the active site for activating O₂.

3) For the IrFe/SiO₂ catalyst, the amount of Fe²⁺ species increased when the H₂ fraction was increased in the PROX gas mixtures, and this trend was consistent with that of the CO conversion. For the IrFe/Al₂O₃ catalyst, the impregnation sequences influenced the amount of the active Fe²⁺, i.e., Fe²⁺(a), and the CO oxidation rate increased with the amount of Fe²⁺(a) species. Both the Mössbauer

results on the IrFe/SiO₂ and IrFe/Al₂O₃ catalysts suggested that Fe²⁺ species was the active site for activating O₂.

4) H₂ in the PROX gas mixtures accelerated the PROX reaction by stabilizing Fe²⁺ species in the IrFe/SiO₂ catalyst, and the impregnation sequences influenced the PROX activity by changing the amount of the active Fe²⁺ species in the IrFe/Al₂O₃ catalyst.

5) The adsorption of CO was weakened, while the adsorption of O₂ was strengthened by the addition of Fe in the Ir/SiO₂ catalyst. Therefore, it was probably that the PROX reaction followed a non-competitive Langmuir-Hinshelwood mechanism where O₂ was activated on Fe²⁺ and CO was adsorbed on the intimately contacted Ir sites. Similar conclusion could be drawn on the IrFe/Al₂O₃ catalyst.

6) For the IrFe/SiO₂ catalyst, when the reduced IrFe catalyst were subjected to the PROX gas mixture, FeIr alloy segregated and formed Fe²⁺ and Ir particles, which were active for PROX reaction. Although FeIr alloy in the IrFe/SiO₂ catalyst could segregate into intimate contacted Ir and Fe²⁺ species for activating CO and O₂ respectively, few FeIr alloy was formed in the three reduced IrFe/Al₂O₃ catalysts, probably due to the stronger metal-support interaction between Fe and Al₂O₃ than that of Fe and SiO₂, and FeIr alloy might not be necessary for the PROX reaction on the IrFe/Al₂O₃ catalyst.

7) The IrFe/Al₂O₃ catalysts were similar to Fe/

SiO₂, on which the interaction between Fe²⁺ species and the supports could stabilize the Fe²⁺ species even after being treated by O₂. The two doublets, which had similar isomer shifts but different quadrupole splittings, could be ascribed to two kinds of Fe²⁺ species in different positions in the supports.

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